

Culvert Inspection Program and Replacement Projects Case Studies

Washtenaw County Road Commission Presenters

Aaron Berkholz, PE

James Hui



What are culverts?

- A channel that allows water to flow under the road
- Per MDOT, Culvert size is typically under 20' span



Type of Culverts

- They come in many shapes and materials
 - Shapes: Circular, Box, Pipe Arch, Arch
 - Materials: Plastic, Metal, Aluminum, Concrete



Managing Culverts -Why is it important?

- Prevent culvert/road failures
- Advance Budgeting
- Inform the local officials and residents
- Coordinate with major construction



Small Culverts, Big Impact



Braun Road – May 2019

Over 12 regional media outlets covered the Braun Road failure.

Unconventional Fixes



Old US 12 Road Culvert



Example For Replacement

Hitchingham Road Culvert

- Culvert ID: C2017006
- Size: 17' Span x 24' Length
- Type: Jack Arch over Concrete Abutments
- Condition: Closed



Hitchingham Road Culvert



Hitchingham Road Culvert



Poll

How many culverts are in your county?

- A. Less than 1000
- B. Between 1000-2000
- C. Over 2000
- D. More than I can count on one hand

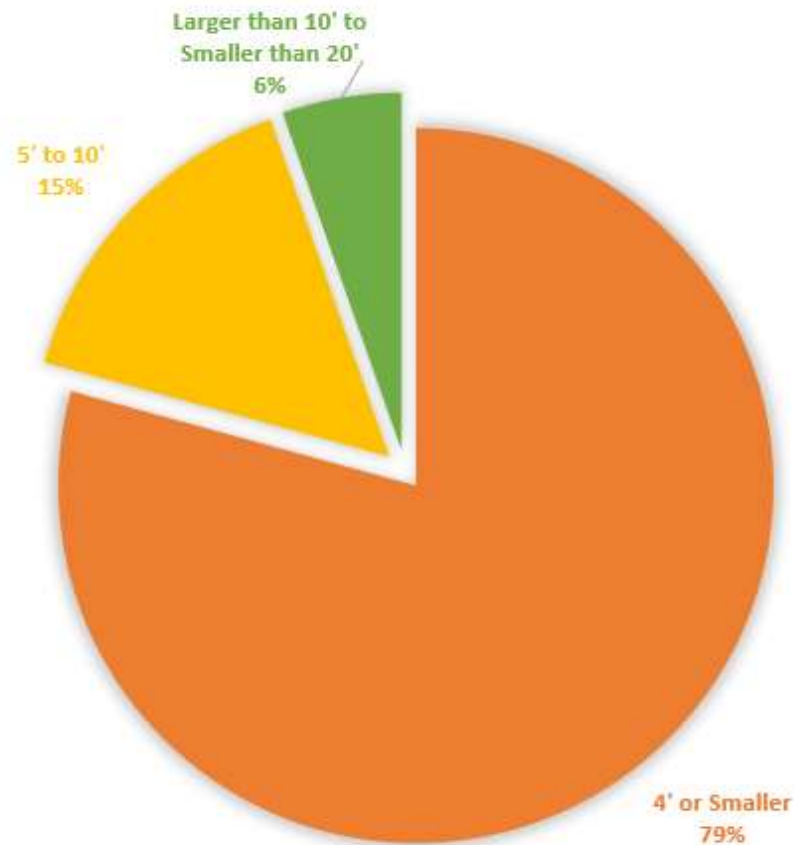
Slide 10

HJ5

Set up a poll with Pete. Include multiple choice.

Hui, James, 2/4/2021

Washtenaw County Culvert Data

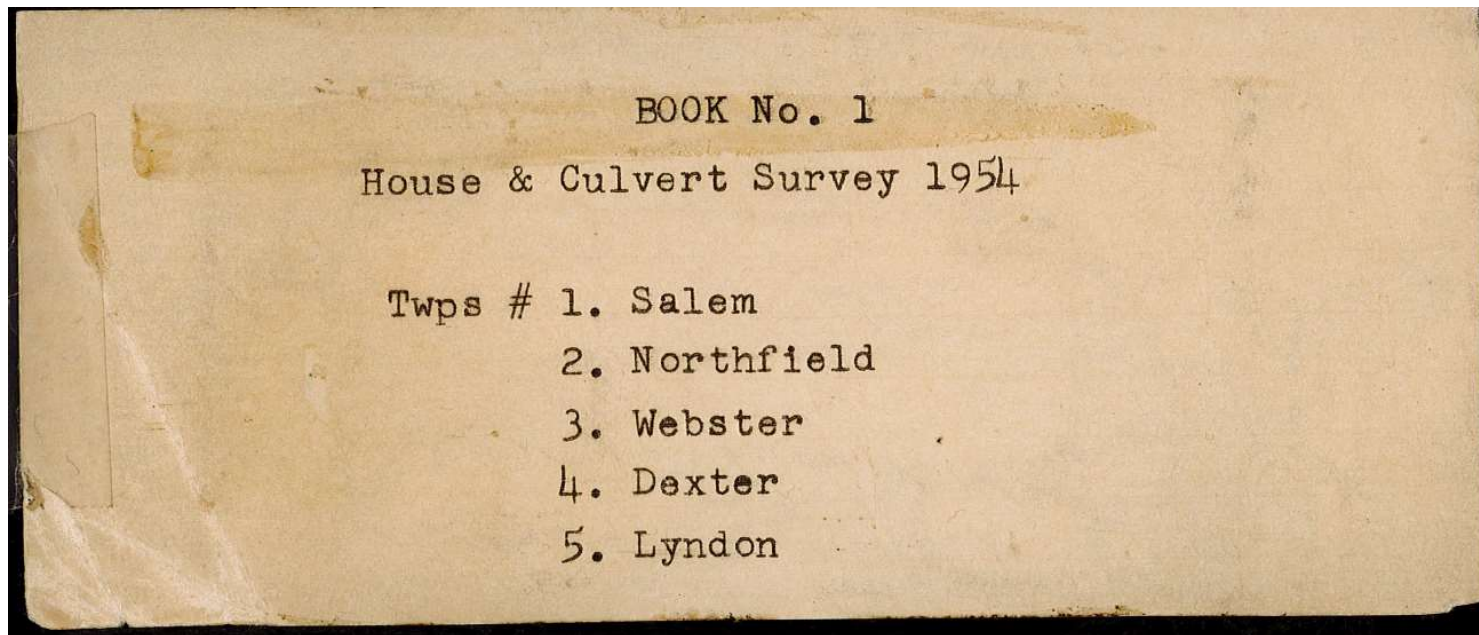


WASHTENAW COUNTY - CULVERT SIZES

- Total of 2410 documented culverts

History of Asset Management -1950's

- In the beginning there was paper..... and it was good.



Culvert Book - 1954

History of Asset Management – 1950's

Sheet #1

E+W Road

Tested 2
Jan 25, 1954

WASHTENAW COUNTY ROAD COMMISSION

CULVERT DATA

Date Jan 13, 1954 Township Salem

Party EJA, WC, HJ Road Jay

Weather _____ Classification Local

Initial Reading 70.4 Location Dixboro - US 12

NO.	SP. DIST. RD.	DISTANCE	DESCRIPTION & REMARKS	40-Houses
			<u>Dixboro Road</u>	
1	70.55	0.15	36" x 26' - old Butler Tube + 3pc Gens. - Holes	fair
2	70.9	0.5	12" x 30' Cans. Tile	fair
3	70.95	0.55	TW 12" x 30' Cans. Tile	Good
4	71.1	0.7	Box Culvert	Good
5	71.3	0.9	12" x 30' - New Corr Metal (Vachris Rd South)	Good
6	71.7	1.3	12" x 30' Cans. Flow N	Good
7	71.9	1.5	pipe not located - should be one here	
8	71.95	1.55	12" x 29' Cans. Tile End Tile loose	fair
9	72.0	1.6	12" x 24' Cans. Tile End Tile loose	fair
10	72.2	1.8	TW 12" x 41' Cans. 30' Skew	fair
11	72.3	1.9	12" x 30' Skew	Good
12	72.35	1.95	8" x 20' Vit # Cans. Tile (15' W of Tower)	fair
13	72.7	2.3	8" x 20'	fair
14	72.8	2.4	12" x 32' Cans. Flow N	Good
15	72.9	2.5	TW 12" x 41' Cans. 30' Skew	Good
16	73.2	2.8	12" x 56' Cans. Tile Flow N	Good
17	73.3	2.9	12" x 56' Cans. Tile " N Plugged	
18	73.4	3.0	12" x 47' Vit Tile (Cans. Metal 30' N	
19	73.45	3.05	12" x 39' Vit Tile C.B. on S. End N	Needs cleaning
20	74.3	3.9	Box Culvert - hand built need repair	
21	74.5	4.1	Box Culvert	Good
22	74.7	4.3	8" x 20' Corr Metal Flow N	outlet Plugged
23	74.9	4.5	24" x 30' Corr Metal Flow N	

ELB B-201-SM 1-54 FORM - C-

Sheet #2

Tested 3
Jan 25, 1954

WASHTENAW COUNTY ROAD COMMISSION

CULVERT DATA

Date Jan 13, 1954 Township Salem

Party EJA, WC, HJ Road Jay

Weather _____ Classification Local

Initial Reading 70.4 Location Dixboro - US 12

NO.	SP. DIST. RD.	DISTANCE	DESCRIPTION & REMARKS
24	75.1	4.7	12" x 31' Cans. Tile Flow N needs skew
	75.5	5.1	<u>Goffredson Road</u>
25	75.6	5.2	TW 12" x 30' Cans. tile Flow N
26	75.8	5.4	36" x 36' G.T. (2-extensions)
27	76.2	5.8	12" x 30' Cans. tile
	76.3	5.9	<u>US 12 (Plymouth Road)</u> 40-Houses

ELB B-201-SM 1-54 FORM - C-

Culvert Book - 1954

History of Asset Management – 1950's

WASHTENAW COUNTY ROAD COMMISSION
CULVERT DATA

NAME OF ROAD Salem South STREAM OR DRAIN _____
LOCATION N of Brookville
TYPE Jack arch - stone wall MATERIAL stone masonry
SIZE 15'5" span x 4 1/2' H LENGTH 18 SKEW Right angle
TYPE HEADWALLS none - see below TYPE WINGS stone -
ROADBED WIDTH _____ FLOW LINE TO SURFACE 7 feet
CONDITION poor - IS SIZE ADEQUATE yes
IS TYPE SATISFACTORY _____

REMARKS: 9 I beams - 9" beams - 2 1/2' c. to c.
Wooden hand rail on west, pipe handrail on East
S abut needs painting this summer.
Jack arch is weakening - ✓

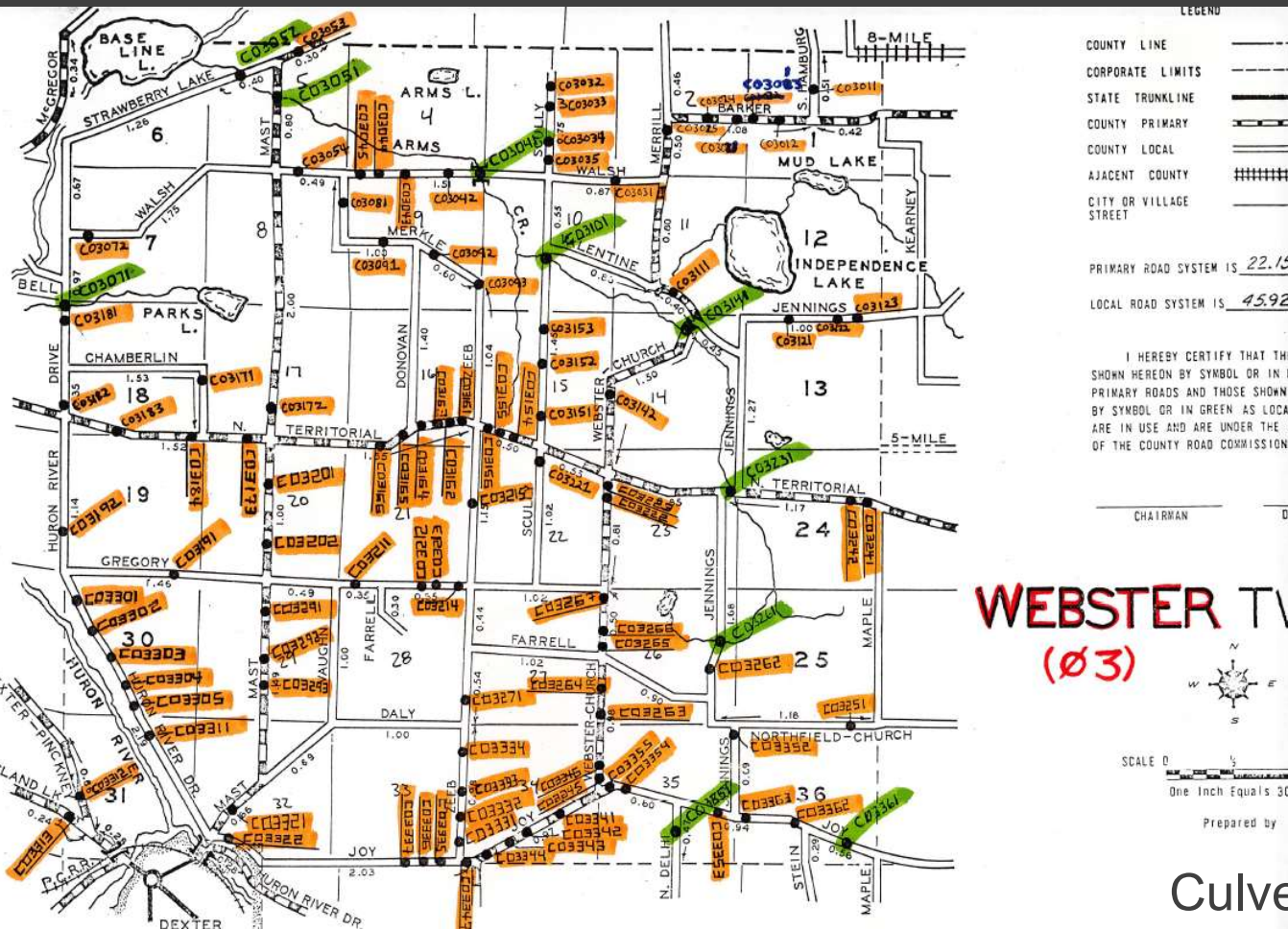
DATE: 7 Jan - 1954 SURVEYOR Curtis - Johnson - E Jr

Note: Recent replacement of similar structure
150' to south = 1952? Multiple plate - channel box.
Channel to this structure needs good cleanout
heavy brush + small trees -

FORM - C -

Culvert Book - 1954

History of Asset Management – 1990's



Culvert Book - 1996

History of Asset Management – 1990's

MICHIGAN DEPARTMENT OF TRANSPORTATION 2502 (9/89)		DATE INSPECTED: 6/10/96		INSPECTED BY: ALB		BRIDGE INSPECTION REPORT	
ID# C03312	NO. 111	ROUTE: DEXTER-PICHNEY	ROADWAY WIDTH: 24'	SPANS: 18' 24"	DESIGN LOAD: 18' 24"	TOWNSHIP: 03	COUNTY: WASHTENAW
DESCRIPTION: SPANS 1 TYPE 18' 24" W/WALLS		FOUNDATION:		DISTRICT: BUILT:			
1. REPAIRS MADE		7 - 8 -> GOOD		9 -> NEW			
2. ADD. INSPECTION EQUIPMENT		5 - 6 -> FAIR		3 -> POOR			
3. CRITICAL INSPECTION FEATURE		4 -> POOR		2 OR < -> CRITICAL			
4. PAINT CLASS: YEAR/COLOR		3 -> SERIOUS		N/A -> NOT APPLICABLE			
5. POSTING:							
UNIT	RATING	EXPLANATION OF CONDITIONS					
1. SUR. VR. OVERLAY		MATERIAL SURFACE: PAVEMENT DECK: N/A MIN. OPENING: APPROACH: PAVEMENT					
2. DECK		WEST END 18" CMP -> 1/2 FULL OF DIRT.					
3. EXPANSION JOINTS		EAST END 24" CMP -> 1/2 FULL OF DIRT.					
4. OTHER JOINTS		24" BEAT -> CULVERT STILL APPEARS TO WORK.					
5. SIDEWALK & CURBS							
6. RAILINGS							
7. UTILITIES							
8. SIGNALING DEVICES							
9. DRAINAGE SYSTEM #							
10. STRINGERS P. & H. #							
11. PAINT							
12. SECTION LOSS							
13. ABUTMENTS	N/A						
14. PIERS	N/A						
15. SLOPE PROTECTION	7						
16. PAVEMENT	5						
17. SHOULDERS SIDEWALKS	6						
18. SLOPES	7						
19. GUARD RAIL	N/A						
20. UNDERWATER INSP. (DESC)	N/A						
21. CHANNEL PROTECT #61	7						
22. CULVERT OVER 20' #62	6						
RECOMMENDATIONS:							

MICHIGAN DEPARTMENT OF TRANSPORTATION 2502 (9/89)		DATE INSPECTED: 12-23-97		INSPECTED BY: ALB		BRIDGE INSPECTION REPORT	
ID# C03131	GE NO.	ROUTE: JENNINGS RD	ROADWAY WIDTH: 24'	SPANS: 48"	DESIGN LOAD: 48"	TOWNSHIP: 03	COUNTY: WASHTENAW
LOCATION: 0.46 MI SOUTH OF VALENTINE		FOUNDATION:		DISTRICT: BUILT:			
DESCRIPTION: SPANS 1 TYPE 48" CMP							
1. REPAIRS MADE		7 - 8 -> GOOD		9 -> NEW			
2. ADD. INSPECTION EQUIPMENT		5 - 6 -> FAIR		3 -> POOR			
3. CRITICAL INSPECTION FEATURE		4 -> POOR		2 OR < -> CRITICAL			
4. PAINT CLASS: YEAR/COLOR		3 -> SERIOUS		N/A -> NOT APPLICABLE			
5. POSTING:							
UNIT	RATING	EXPLANATION OF CONDITIONS					
1. SUR. VR. OVERLAY		MATERIAL SURFACE: GRAVEL DECK: N/A MIN. OPENING: APPROACH: GRAVEL					
2. DECK		SOME VISIBLE DEFLECTION IN PIPE UNDER ROADWAY.					
3. EXPANSION JOINTS		CHANNEL SHOULD BE CLEANED OUT - HOWEVER WATER IS FLOWING FREELY. PIPE IS GENERALLY IN GOOD CONDITION.					
4. OTHER JOINTS		NO GUARD RAIL OR REFLECTORS.					
5. SIDEWALK & CURBS		ROADWAY IS IN POOR CONDITION - ROADWAY DRAINAGE IS POOR.					
6. RAILINGS							
7. UTILITIES							
8. SIGNALING DEVICES							
9. DRAINAGE SYSTEM #							
10. STRINGERS P. & H. #							
11. PAINT							
12. SECTION LOSS							
13. ABUTMENTS	N/A						
14. PIERS	N/A						
15. SLOPE PROTECTION	6						
16. PAVEMENT	N/A						
17. SHOULDERS SIDEWALKS	4						
18. SLOPES	4						
19. GUARD RAIL	N/A						
20. UNDERWATER INSP. (DESC)	N/A						
21. CHANNEL PROTECT #61	5						
22. CULVERT OVER 20' #62	5						
RECOMMENDATIONS:							

Culvert Book - 1997

Culvert Inspection

Year #1

Year #2

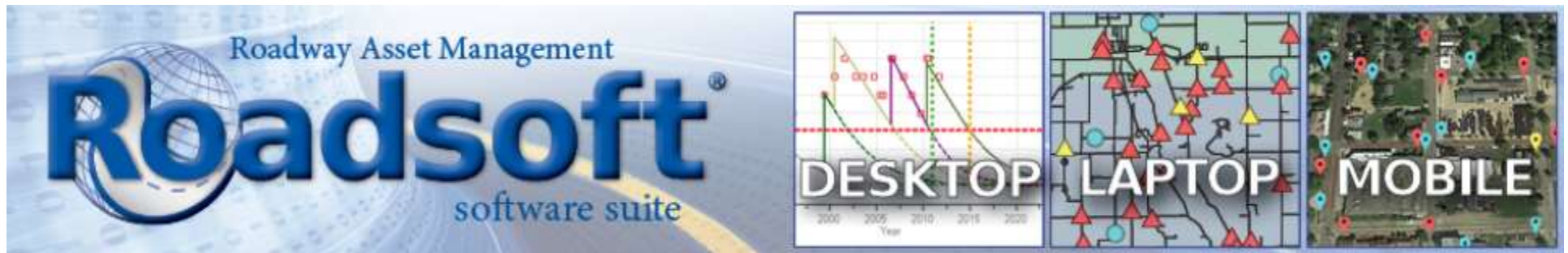
Year #3

Year #4

- Professional Inspection: Great Lakes Engineering
- 4 year inspection cycle for all culverts
- 2 year inspection cycle for **critical** culverts

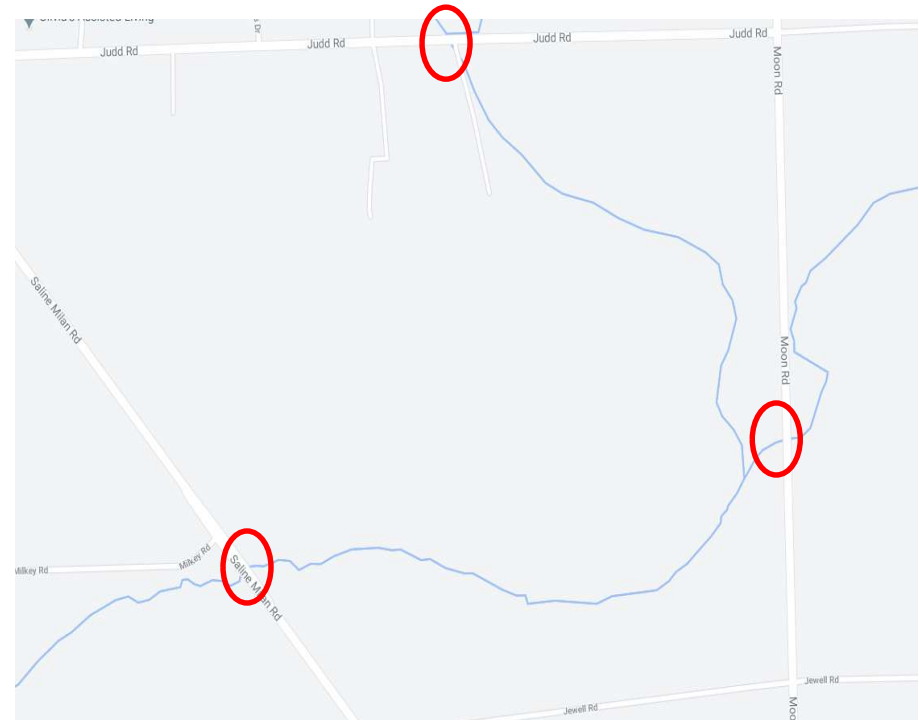
Management Software

- Roadsoft – GIS Mapping Tool
 - Created by Center for Technology & Training



From Paper to Server

- Conversion of paper documentation
- New data (Existing and Replacement)
 - Interns
 - District Foremen
 - Proposed culvert replacement



Question

Has your agency determined how many culverts to replace this upcoming year?

- A. Yes
- B. No
- C. Working on them now
- D. We usually decide when problem arises

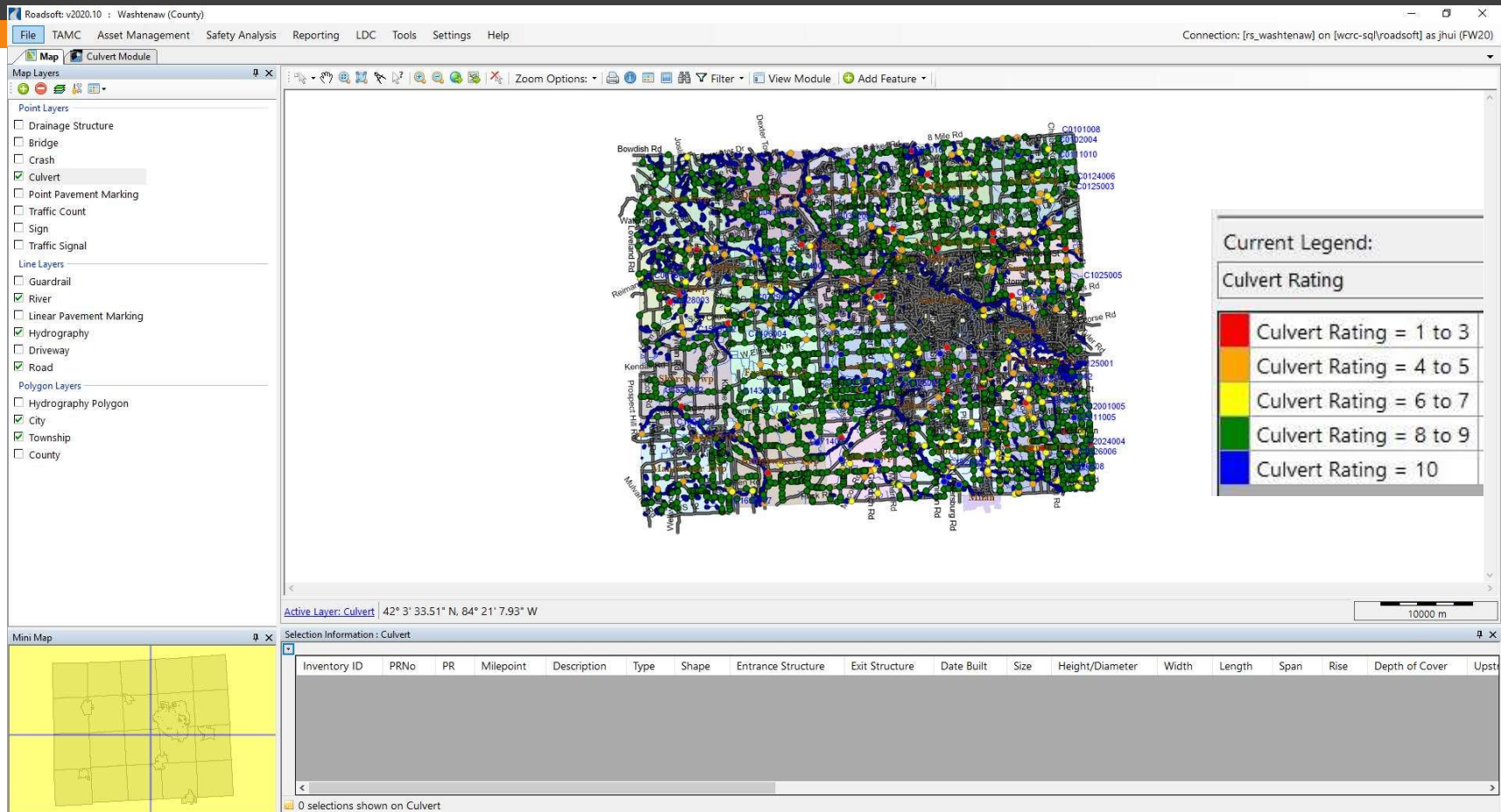
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HJ6

Work with Pete on a poll

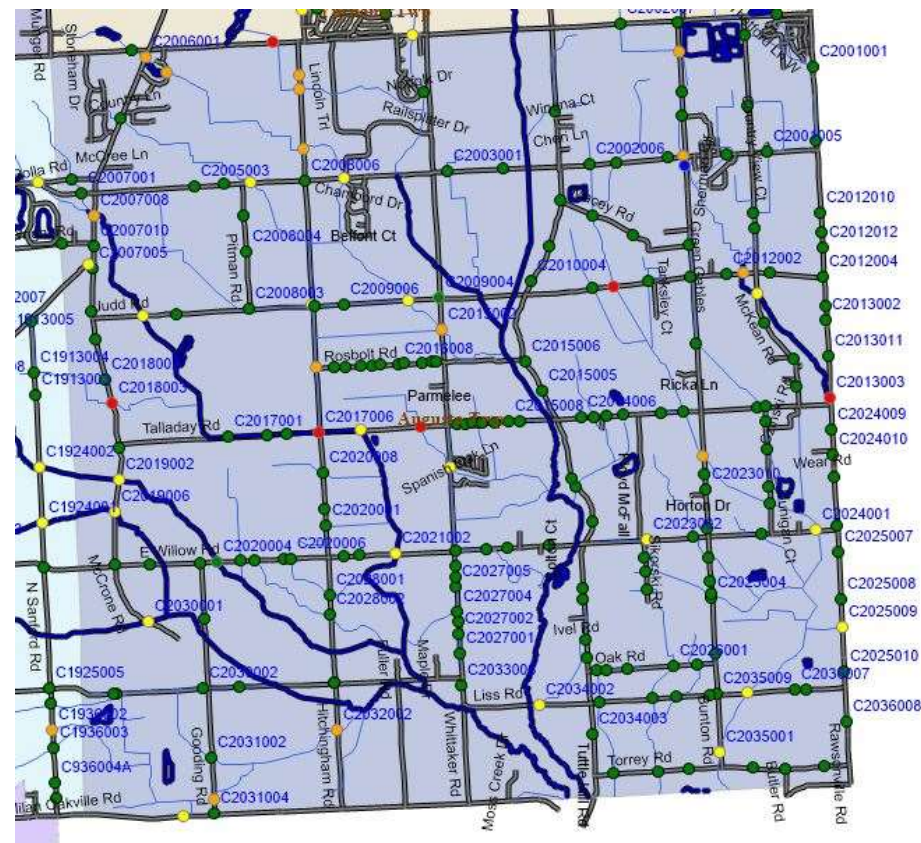
Hui, James, 2/4/2021






Roadsoft



All culverts in Washtenaw

Roadsoft



Current Legend:	
Culvert Rating	
	Culvert Rating = 1 to 3
	Culvert Rating = 4 to 5
	Culvert Rating = 6 to 7
	Culvert Rating = 8 to 9
	Culvert Rating = 10

Augusta Township, Washtenaw

Roadsoft

File TAMC Asset Management Safety Analysis Reporting LDC Tools Settings Help Connection: [rs_washtenaw] on [wrc-sql\roadsoft] as jhui (FW20)

Map Culvert Module

Roads with Selected Culverts

PRNo	Road Name
1438309	Talladay Rd

Selected Culverts on Talladay Rd

MP	Inventory ID	Culvert Type	Waterway
1.590	C2017006	Concrete	Stoney Creek

Traveler

Rawsonville Rd (5.642)
Czinski Rd (5.360)
Butler Rd (5.122)
Bunton Rd (4.614)
Floyd McFall (4.115)
Wolf Creek Trl (3.825)
Tuttle Hill Rd (3.472)
Whittaker Rd (2.605)
Hitchingham Rd (1.601)
McCrone Rd (0.000)

Culvert Inventory

Culvert Identification [Edit Location...](#)

City/Twp: Augusta Twp
Reference Int.: Hitchingham Rd & Talladay Rd
Reference Dist.: -0.011 mi. (-58 ft.)
Milepoint: 1.590
Inventory ID: C2017006
Waterway: Stoney Creek

GPS Coordinates

GPS Located: Yes
Latitude: 42.127755
Longitude: -83.619551

Culvert Information

Description:
Material Type: Concrete
Install Date: 01/01/1900
Number of Culverts: 1
Shape: Circular
Entrance Structure: Undefined
Exit Structure: Undefined
Skew Angle: 0
Length: 24.0 Feet
Span: 204.0 Inches
Rise: 0.0 Inches
Depth of Cover: 48.0 Inches
Height/Diameter: 0.0 Undefined
Width: 0.0 Undefined
Road Surface Elevation:
Upstream: 0.000 Undefined
Downstream: 0.000 Undefined
Invert Elevation:

Culvert Identification

Print Defaults Undo Save

Work Orders Stream Surveys Documents Ratings Maintenance

Add Rating

08/22/2019 [Delete Rating...](#)

Culvert Rating: 2 - Partial Failure
Channel Rating: 0 - Not Rated
Waterway Rating: 0 - Not Rated
Memo:

11/17/2017 [Delete Rating...](#)

Culvert Rating: 2 - Partial Failure
Channel Rating: 6 - Generally Fair
Waterway Rating: 0 - Not Rated
Memo:

07/28/2015 [Delete Rating...](#)

Culvert Rating: 0 - Not Rated
Channel Rating: 2 - Partial Failure
Waterway Rating: 0 - Not Rated
Memo:

Culvert Module

Roadsoft

Bridge Safety Inspection Report

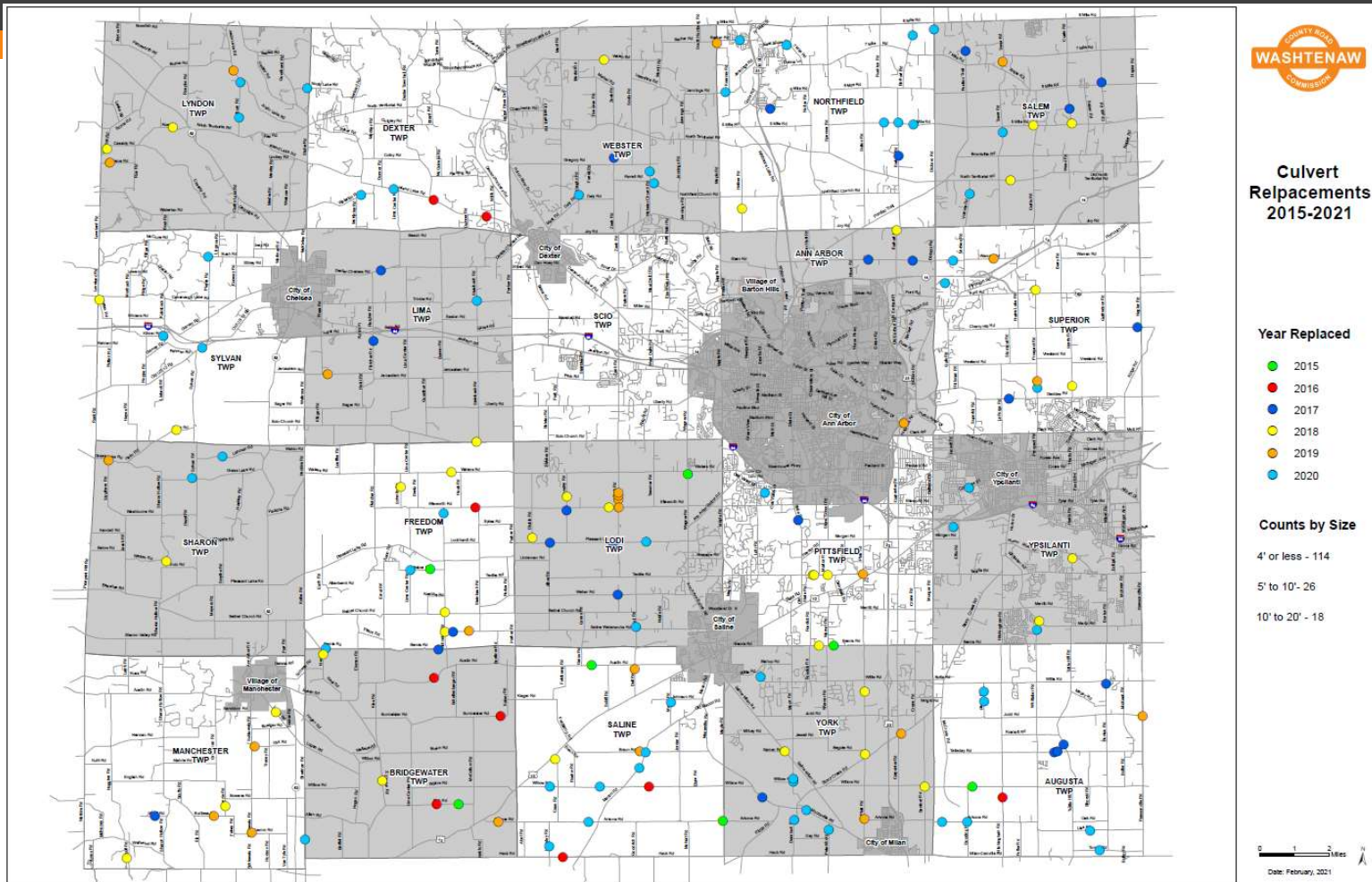
Facility	Federal Structure ID	Inspector Name	Agency/Consultant	Inspection Date	LEGEND 9 New 7-8 Good 5-6 Fair 3-4 Poor 2 or less Critical			
Hitchingham Rd		Ryan Lefere	GLEG	11/17/2017				
Feature	Latitude	Longitude	Struc Num	Insp Freq		Insp Key		
Stony Creek			C2017006	24				
Location	Length	Width	Year Built	Year Recon		Br Type	Scour Eval	No. Pins
Augusta Twp, Sect 17	17	24.0			3	2	3	

Deck

1. Surface	6	Graded gravel over concrete. Outside 3' of deck surface closed. Barrels utilized to close shoulders. Missing barrels along both railings.
S/A-58A		
2. Expansion Jts	N	
3. Other Jts	N	
4. Railings	1	Railing attached to fascia channels. Both fascia channels have failed, therefore railings have no support.
5. Sidewalks or Curbs	N	

Culvert Report

Roadsoft – Completion Analysis



Replacement Priorities

- Budget for design and construction
- Township agreements
- Guardrails
- Primary Road vs Local Road
- Haul/Truck Route



Planning for Replacement

Time/Cost Factors

- ✓ EGLE Permits
- ✓ Drain Commission Permits
- ✓ ROW Needs
- ✓ Utility Conflicts



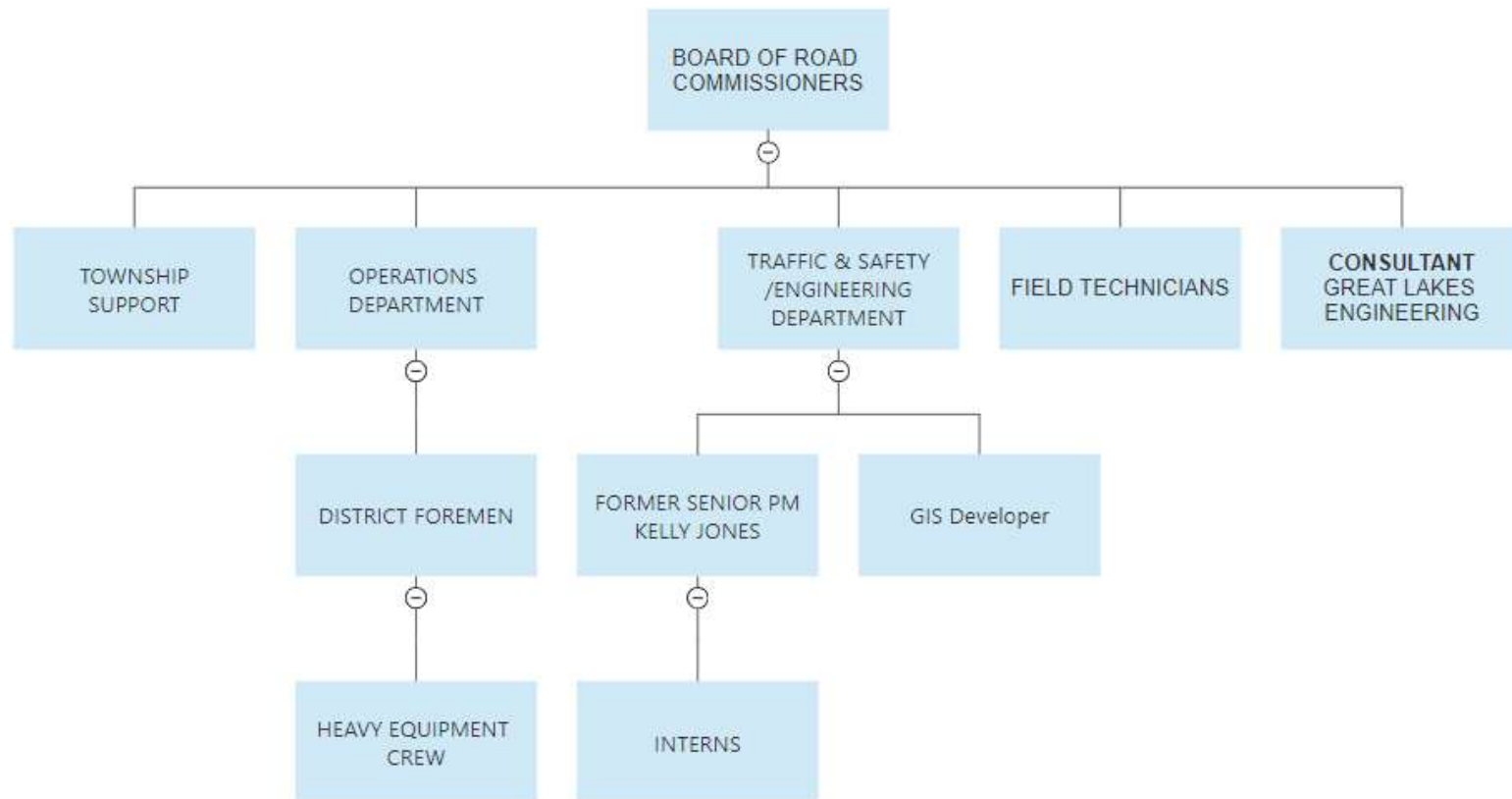
Planning for Replacement

Cost Efficiency Methods

- Ordering multiple culverts
- Packaging multiple culverts for bid
- Packaging culverts with nearby projects



To be Successful, It Takes a Village





THANK YOU!



Halbert Road Culvert Replacement

2021 COUNTY ENGINEERS WORKSHOP



GOWIGHTMAN.COM



TODAY'S Presentation



+ SAMUEL LEATCH, P.E.

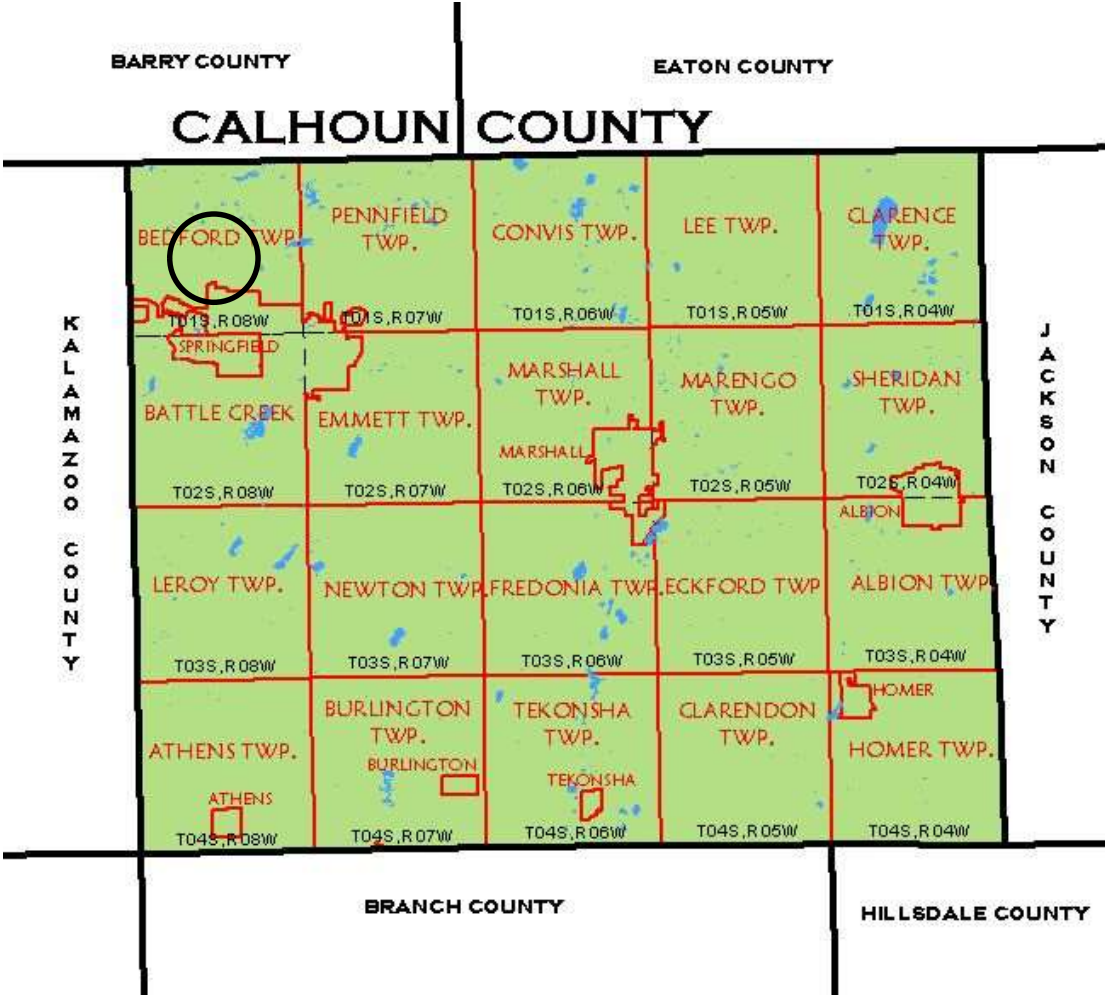
WIGHTMAN & ASSOCIATES, INC.

PROJECT MANAGER



PROJECT LOCATION

- + HALBERT ROAD OVER WAUBASCON CREEK
- + BEDFORD CHARTER TOWNSHIP
- + CALHOUN COUNTY
- + ±5 MILES NORTHWEST OF BATTLE CREEK





PROJECT LOCATION

- + HALBERT ROAD OVER WAUBASCON CREEK
- + BEDFORD CHARTER TOWNSHIP
- + CALHOUN COUNTY
- + ±5 MILES NORTHWEST OF BATTLE CREEK





PROJECT LOCATION

- + HALBERT ROAD OVER WAUBASCON CREEK
 - + BEDFORD CHARTER TOWNSHIP
 - + CALHOUN COUNTY
-
- + ±5 MILES NORTHWEST OF BATTLE CREEK



ORIGINAL CROSSING

- + THREE 36-INCH CMP CULVERTS
- + TWO 12-INCH CMP CULVERTS
- + ± 62 FEET IN LENGTH
- + ORIGINAL CULVERTS WERE ALIGNED DOWNSTREAM, HOWEVER, WERE ± 30 -DEGREES MISALIGNED UPSTREAM
- + ROADWAY HAD A SLIGHT BEND AT THE LOCATION OF THE CROSSING

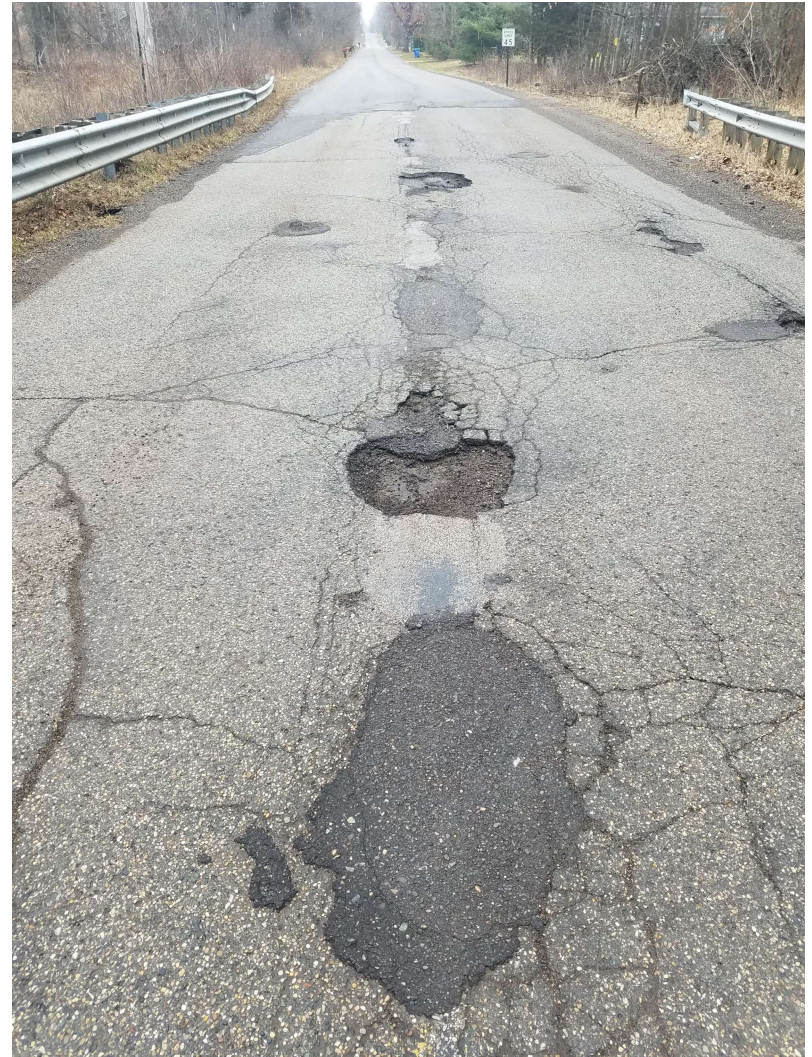


ORIGINAL ALIGNMENT



PROJECT NEED

- + ONE OF THE CULVERTS HAD FAILED
- + BACKFILL WAS CONTINUOUSLY FALLING INTO THE CULVERT CAUSING PAVEMENT FAILURE
- + REQUIRED ROUTINE HMA PATCHING
- + EROSION UPSTREAM OF CULVERTS



ALTERNATIVE ANALYSIS

+ ALTERNATIVE 1 – DO NOTHING

- MAINTAIN EXISTING CROSSING
- NOT ACCEPTABLE DUE TO SAFETY CONCERNS



+ ALTERNATIVE 2 – CLEAR SPAN BRIDGE

- ±60 FOOT SPAN FROM BANK TO BANK
- FREEBOARD CLEARANCE CONCERNS DUE TO THE LOW PROFILE OF THE ROADWAY
- INCREASED WETLAND IMPACTS
- ESTIMATED CONSTRUCTION COST: \$750,000



ALTERNATIVE ANALYSIS

+ ALTERNATIVE 3 – TRADITIONAL CULVERT

- STRAIGHT CULVERT
- WOULD NOT SOLVE ALIGNMENT ISSUES
- EROSION/SCOUR CONCERNS DUE TO THE MISALIGNMENT OF THE CULVERT



+ ALTERNATIVE 4 – CURVED CULVERT

- UNIQUE SOLUTION THAT COULD SOLVE ALIGNMENT ISSUES
- MITIGATE EROSION/SCOUR CONCERNS
- COST EFFECTIVE

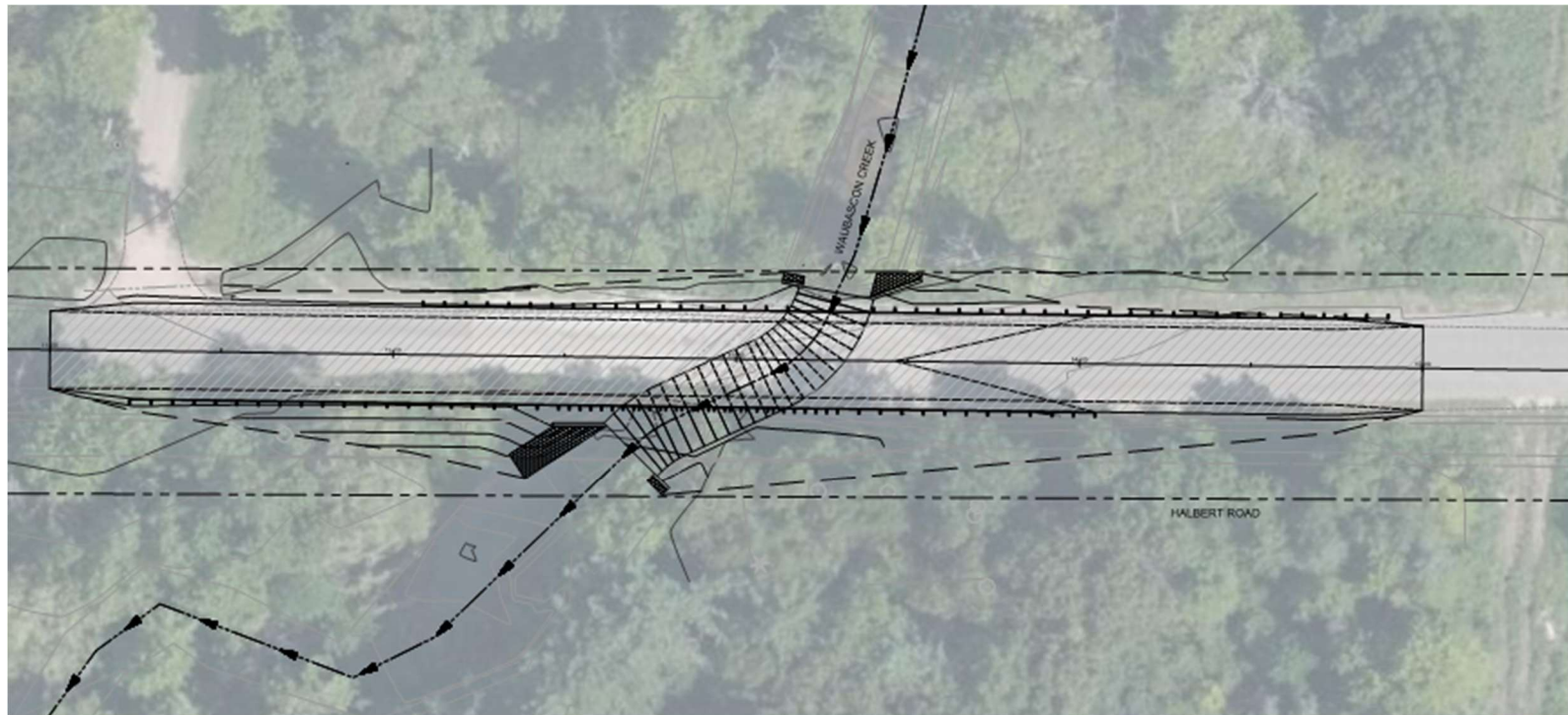




PROPOSED DESIGN

- + 20-FOOT BY 5-FOOT CURVED CONCRETE BOX CULVERT
- + 23 TOTAL CONCRETE BOX SECTIONS
- + 15 SKEWED SECTIONS (5-DEGREE SKEW)
- + 8 STANDARD STRAIGHT SECTIONS
- + ALIGNED THE CULVERT WITH BOTH THE UPSTREAM AND DOWNSTREAM SECTIONS OF THE CREEK
- + 1-FOOT OF NATIVE MATERIAL WITHIN CULVERT TO PROVIDE A NATURAL STREAM BOTTOM
- + INSTALL RIPRAP AT INLET/OUTLET TO MITIGATE EROSION CONCERNS
- + CUSTOM GUARDRAIL DESIGN TO ENSURE GUARDRAIL POSTS DID NOT INTERFERE WITH THE CULVERT JOINTS
- + RE-ALIGN ROADWAY TO REMOVE THE SLIGHT BEND

PROPOSED ALIGNMENT





DURING CONSTRUCTION

DURING CONSTRUCTION





FINAL IMAGERY





SIDE-BY-SIDE





PROJECT SUMMARY

+ PROJECT SUCCESSES

- MINIMIZED WETLAND IMPACTS
- PROVIDE PROPER ALIGNMENT
- REDUCED SCOUR POTENTIAL
- IMPROVED ROADWAY SAFETY

+ PROJECT STATS

- CONSTRUCTION START: JULY 15, 2019
- FINAL COMPLETION: AUGUST 30, 2019
- 2 DAYS TO INSTALL THE STRUCTURE
- AWARDED BID: \$308,555

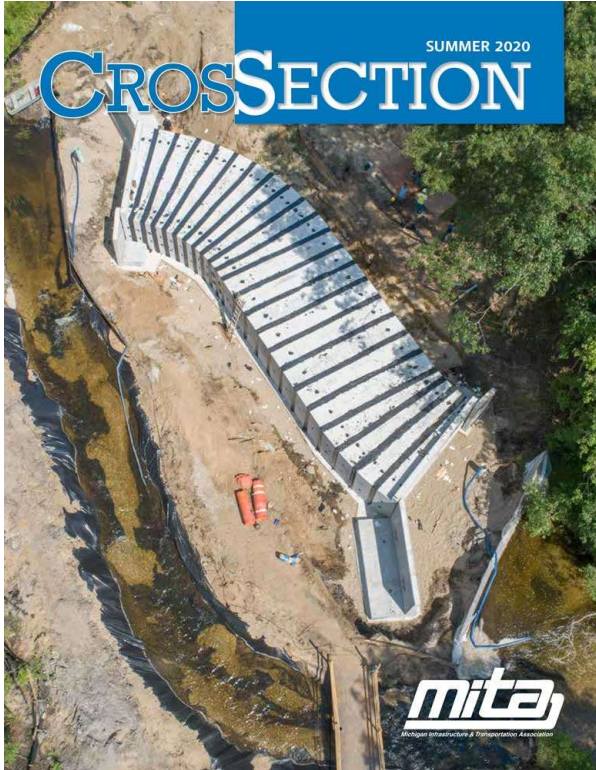
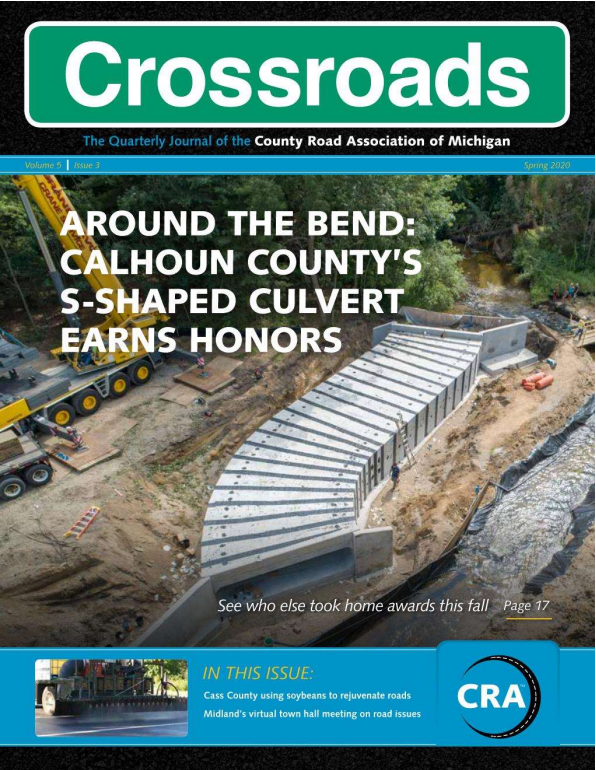


AWARDS

- + MICHIGAN CONCRETE ASSOCIATION'S 2020 MICHIGAN AWARDS OF EXCELLENCE
 - CATEGORY: STRUCTURAL – TRANSPORTATION
 - OVER 50 PROJECTS SUBMITTED



PUBLICATIONS





PARTNERSHIPS

- + OWNER - CALHOUN COUNTY ROAD DEPARTMENT
- + PERMITTING AGENCY - MICHIGAN DEPARTMENT OF ENVIRONMENT, GREAT LAKES & ENERGY
- + SUPPLIER - NORTHERN CONCRETE PIPE
- + PRIME CONTRACTOR - BALKEMA EXCAVATING
- + ENGINEER – WIGHTMAN & ASSOCIATES, INC.



WIGHTMAN SERVICES PROVIDED

- + ENGINEERING
- + SURVEYING
- + CONSTRUCTION STAKING
- + DRONE AERIAL IMAGERY



QUESTIONS?

+ SAMUEL LEATCH, P.E.

WIGHMAN & ASSOCIATES, INC.

PROJECT MANAGER

(269) 487-9106

SLEATCH@GOWIGHTMAN.COM